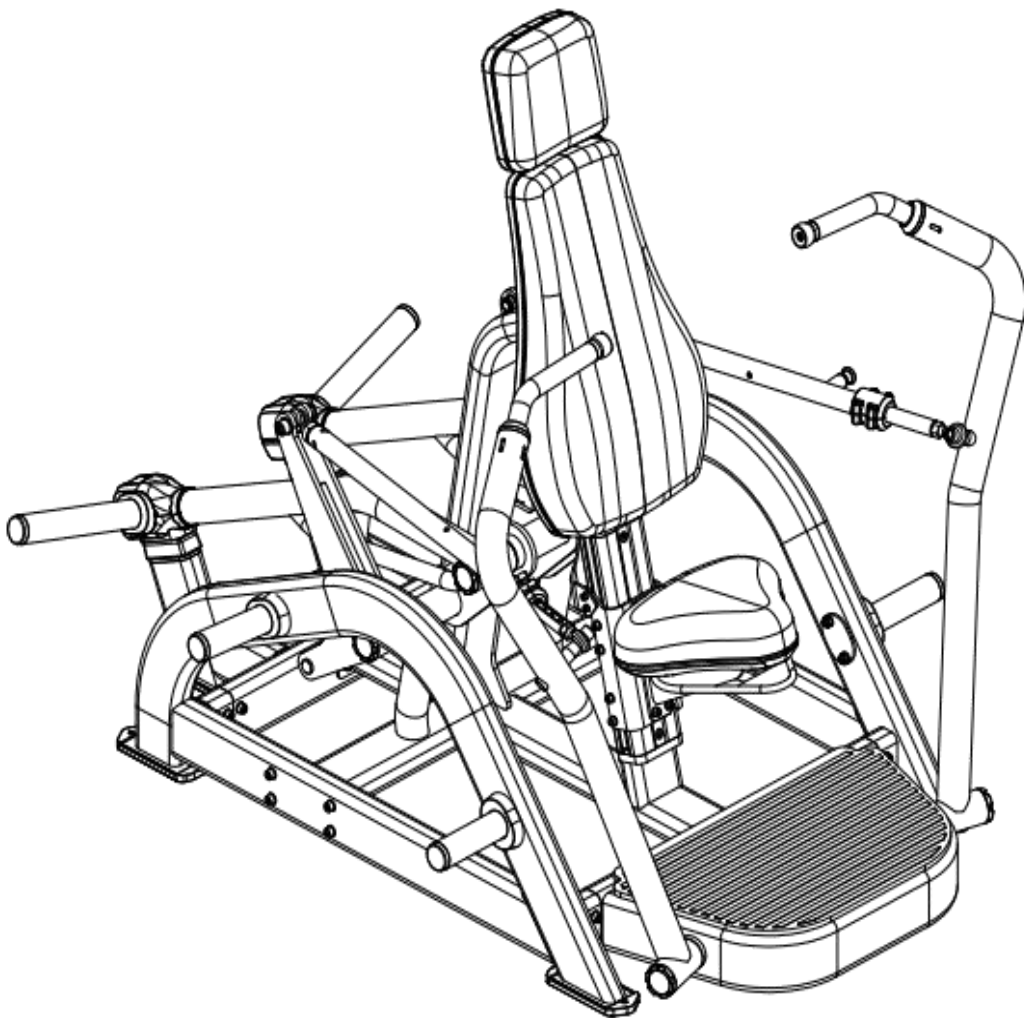
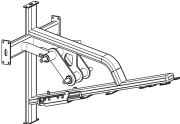
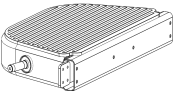
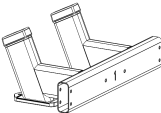
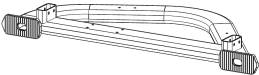
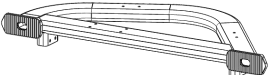
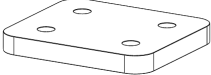
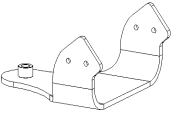
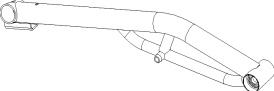
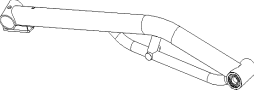
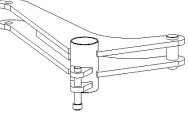
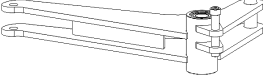
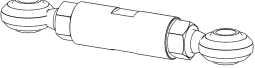
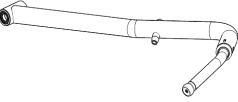
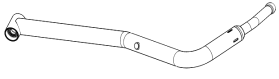
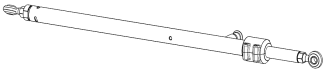


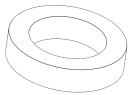
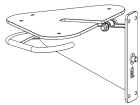
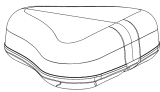
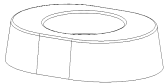
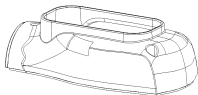
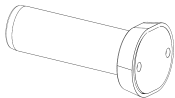
5101 Chest Press

Assembly Instructions

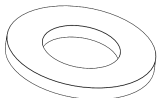
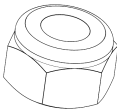


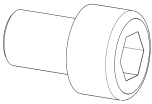
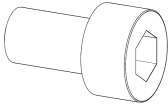
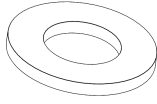
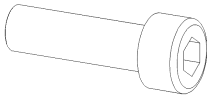
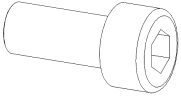
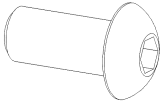
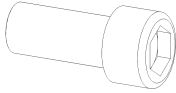
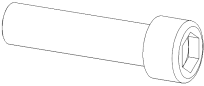
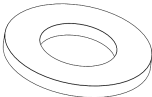
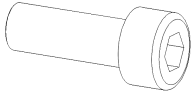
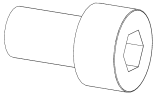
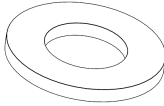
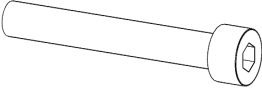
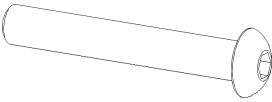
Accessories list (separately packaged)

					
No.1	5101-0400assy *1pc	No.2	5101-1100-S *1pc	No.3	5101-0300assy *1pc
					
No.4	5101-0100assy *1pc	No.5	5101-0200assy *1pc	No.6	5102-0106 Fixed plate metal *6pcs
					
No.7	5102-1100 Adjustment and fixing set *1pc	No.8	8002 (410-150-150N) gas spring *1pc	No.9	5101-0600assy *1pc
					
No.10	5101-0500assy *1pc	No.11	5013-0211 gasket *4pcs	No.12	5102-2300 pipe plug (φ60) *6pcs
					
No.13	5101-0700assy *1pc	No.14	5101-0800assy *1pc	No.15	Spherical bearing *2pcs
					
No.16	5101-1000assy *1pc	No.17	5101-1200assy *1pc	No.18	5101-0900assy *2pcs

					
No.19	5101-1300 *4pcs	No.20	Headrest set *1pc	No.21	Backrest set *1pc
					
No.22	5102-0900 Seat support set *1pc	No.23	Cushion set *1pc	No.24	Stainless steel round tube *2pcs
					
No.25	5102-1900 Counterweight shock pad *2pcs	No.26	5102-3100 movable cover *2pcs	No.27	Mirror5102-3200 counterweight cover-upper *1pc
					
No.28	Mirror5102-3300 Counterweight Shell-Lower *1pc	No.29	5102-3200 Counterweight guard - upper *1pc	No.30	5102-3300 Counterweight cover-lower *1pc
					
No.31	5102-0800 Side barrel set *4pcs	No.32	5102-0802 fixing plate *4pcs		

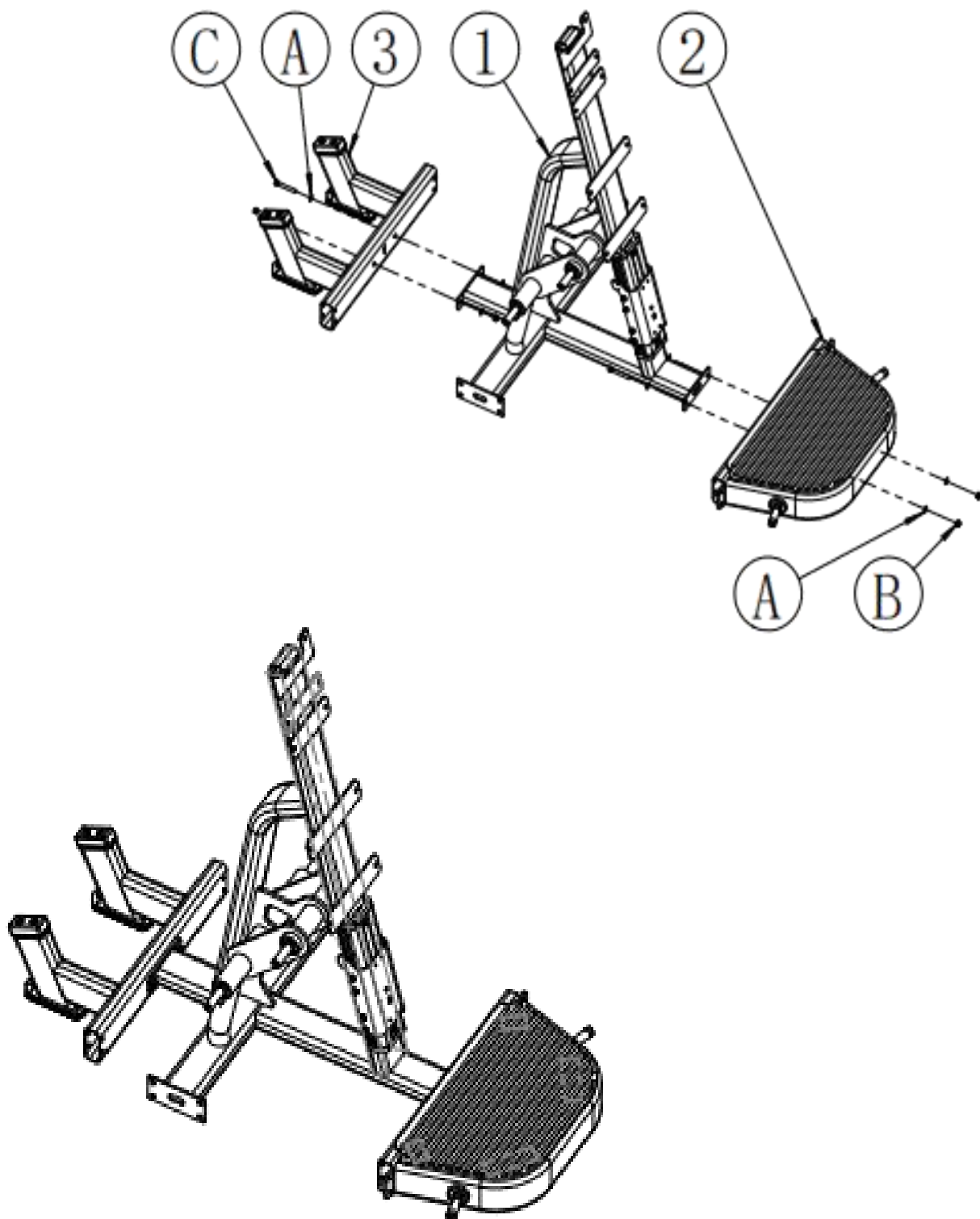
Blister screw list

					
A	IMP-GB95 *60pcs	B	M10 *20pcs	C	M10X70 *12pcs

					
D	Hexagon socket head screws M10X16 *28pcs	E	M6X12 *4pcs	F	Φ6 flat washer *4pcs
					
G	M8X30 hexagon socket head screw *1pc	H	Locknut (galvanized) M8 *2pcs	J	M8X20 hexagon socket head screw *1pc
					
K	M10X25 *6pcs	L	M16X40L-N1 Hexagon socket head screws *6pcs	M	M16X70L-N1 Hexagon socket head screw *2pcs
					
N	Flat washer Φ16 *4pcs	O	Locknut (galvanized) M16 *2pcs	P	M8X25L-N1 Hexagon socket head screws *14pcs
					
Q	M8X15 *4pcs	R	M8 flat washers *4pcs	S	M8X60 *2pcs
					
T	M10X75 *8pcs				

Assembly steps

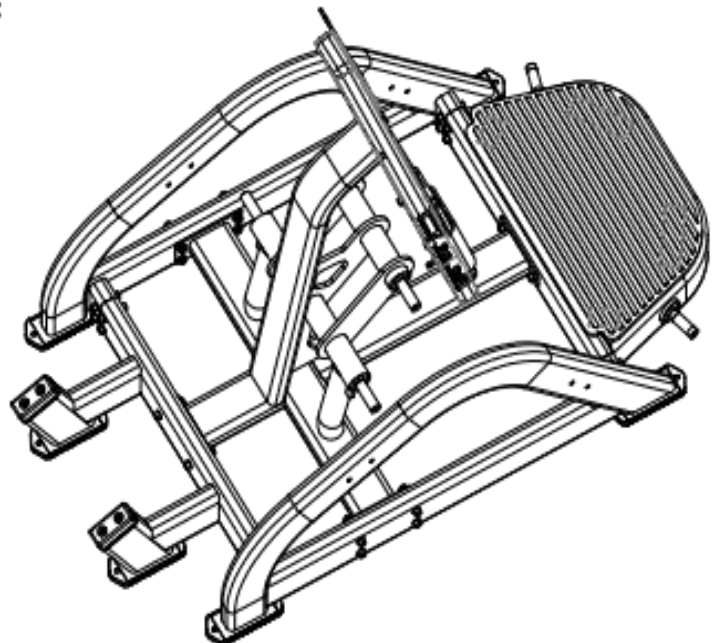
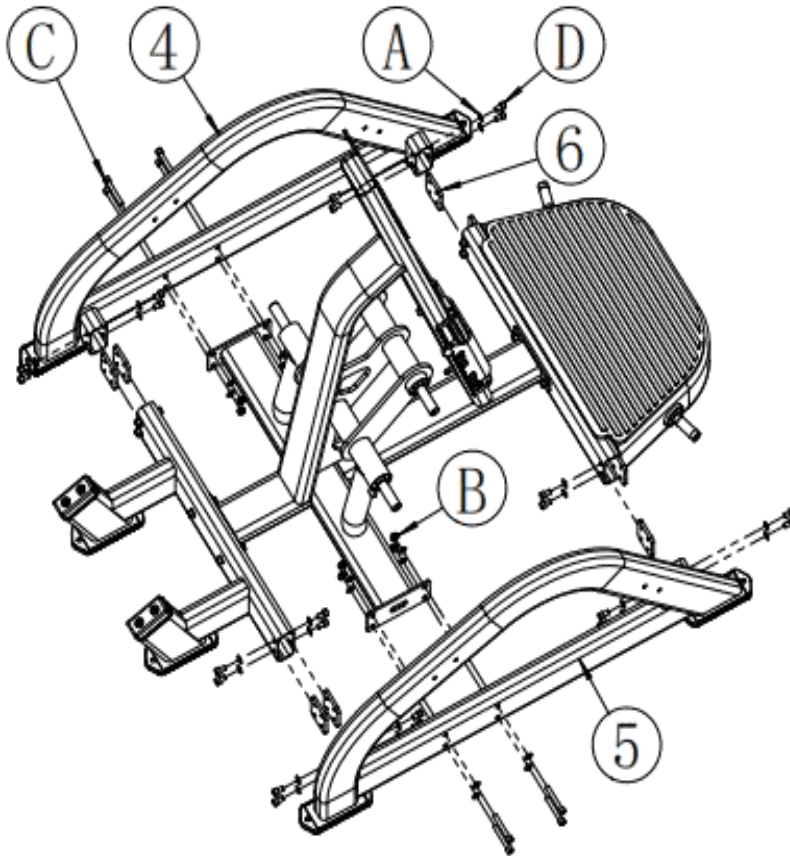
Step	Item NO	Name	Qty
1	1	5101-0400assy	1
	2	5101-1100-S	1
	3	5101-0300assy	1
	C	M10X70	4
	A	IMP-GB95	8
	B	M10	4



Assembly steps

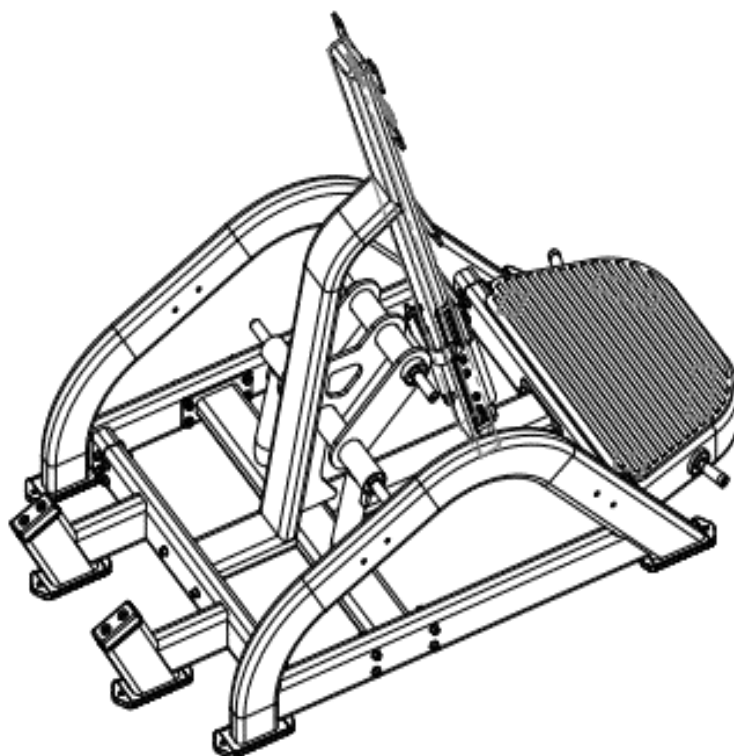
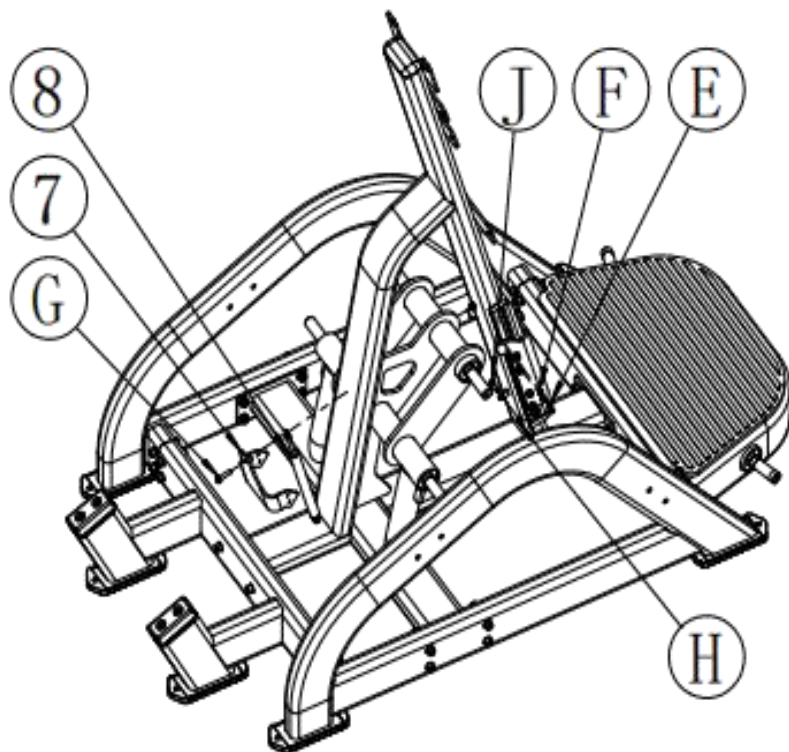
Step	Item NO	Name	Qty
2	4	5101-0100assy	1
	5	5101-0200assy	1
	6	5102-0106 Fixed sheet metal	6
	D	Hexagon socket head screw M10X16	28
	A	IMP-GB95	44
	C	M10X70	8
	B	M10	8

Note the symmetry between the two sides



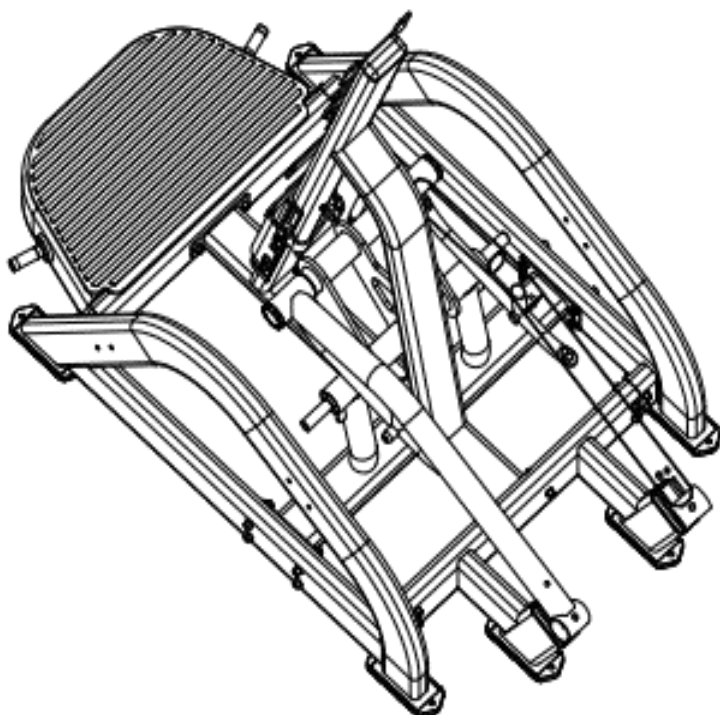
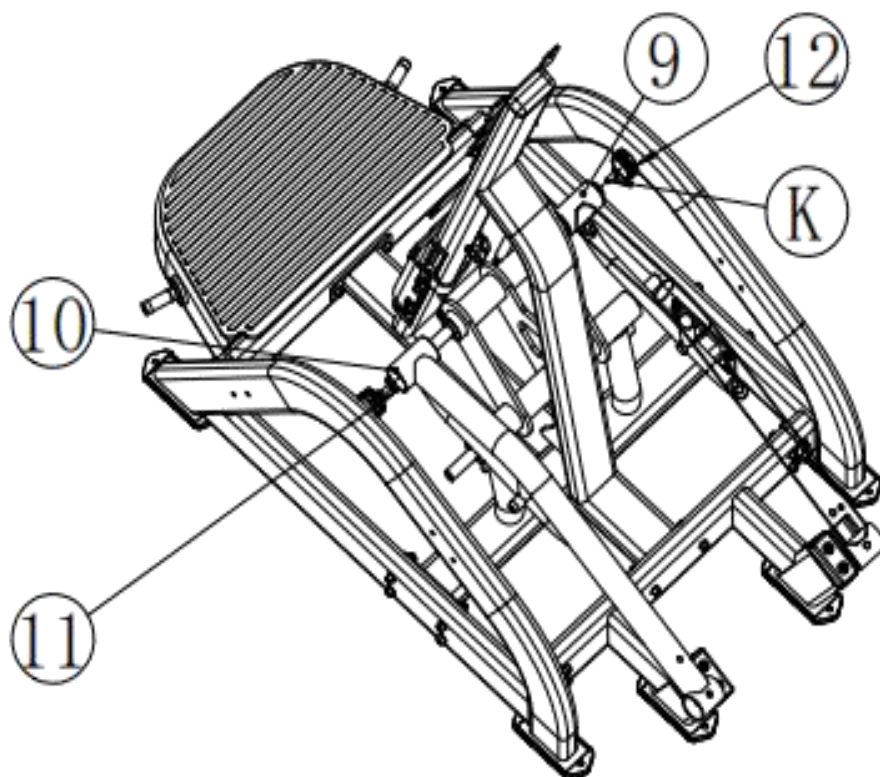
Assembly steps

Step	Item NO	Name	Qty
3	7	5102-1100 Adjustment and fixing group	1
	E	M6X12	4
	F	Φ6 flat washer	4
	8	8002 (410-150-150N) gas spring	1
	G	M8X30 hexagon socket head screw	1
	H	Lock nut (galvanized) M8	2
	J	M8X20 hexagon socket head screw	1



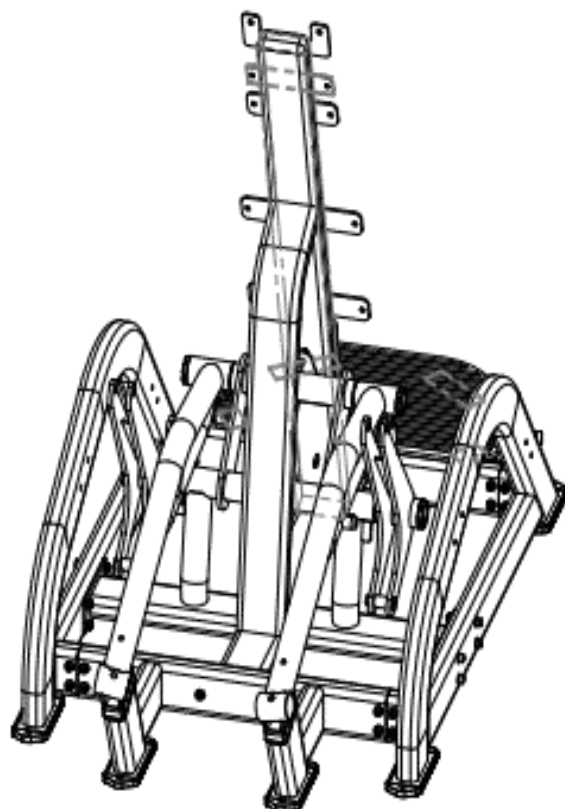
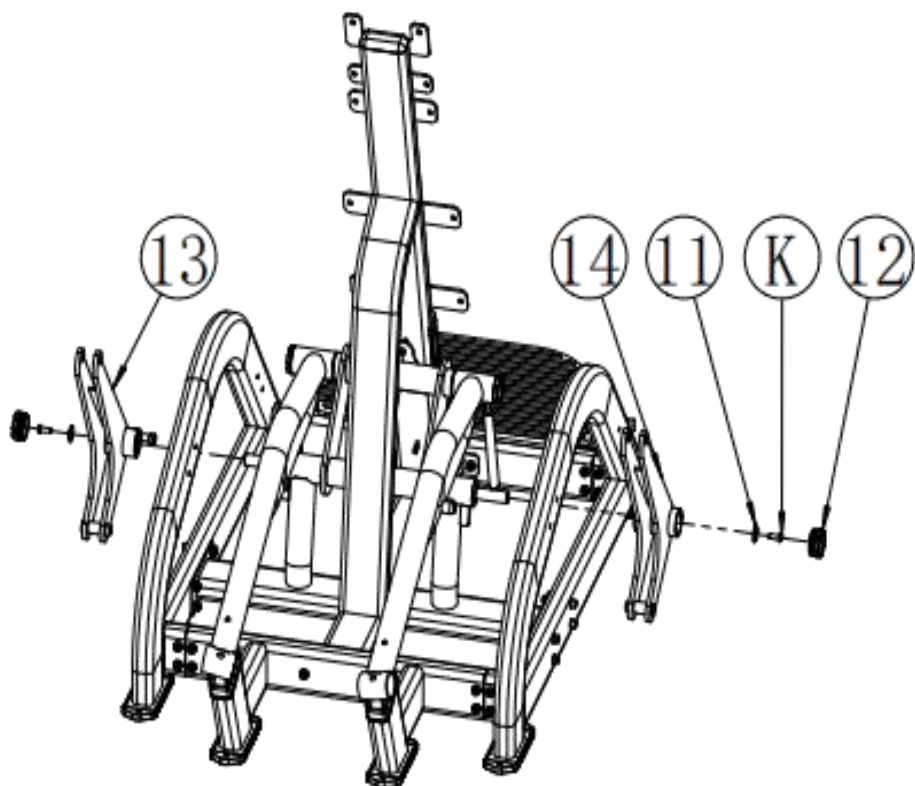
Assembly steps

Step	Item NO	Name	Qty
4	9	5101-0600assy	1
	10	5101-0500assy	1
	11	5013-0211 gasket	2
	K	M10X25	2
	12	5102-2300 pipe plug (φ60)	2



Assembly steps

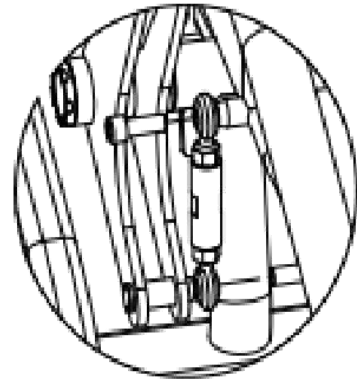
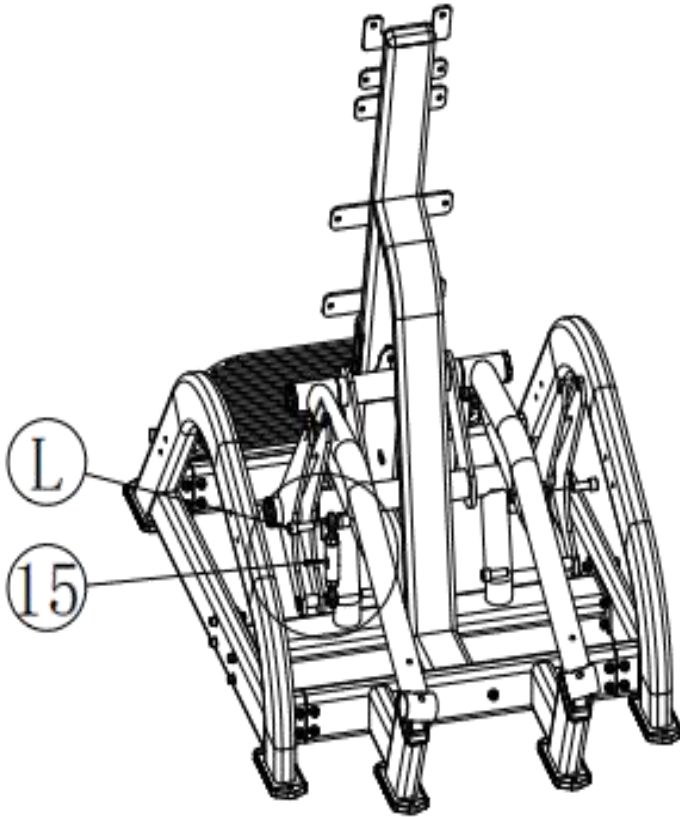
Step	Item NO	Name	Qty
5	13	5101-0700assy	1
	14	5101-0800assy	1
	11	5013-0211 gasket	2
	K	M10X25	2
	12	5102-2300 pipe plug (φ60)	2



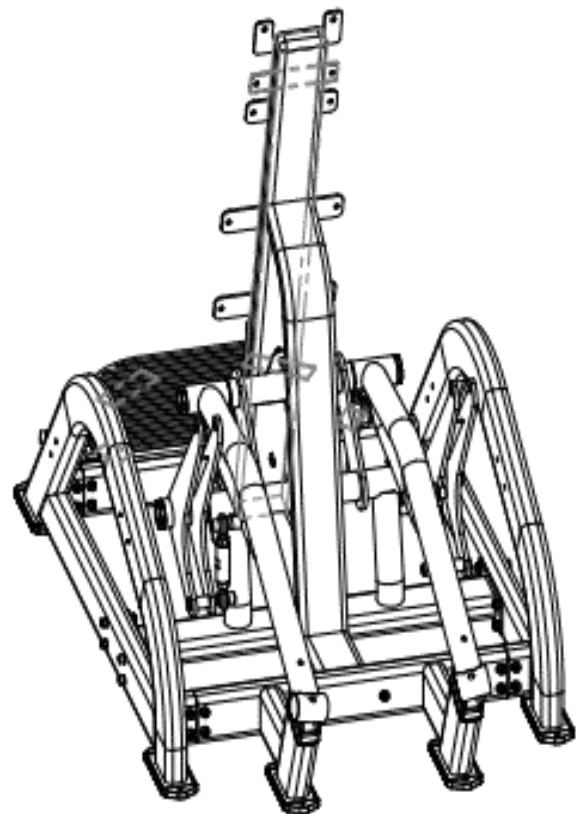
Assembly steps

Step	Item NO	Name	Qty
6	15	Spherical plain bearings	2
	L	M16X40L-N1 Hexagon socket head screw	4

Note the symmetry between the two sides

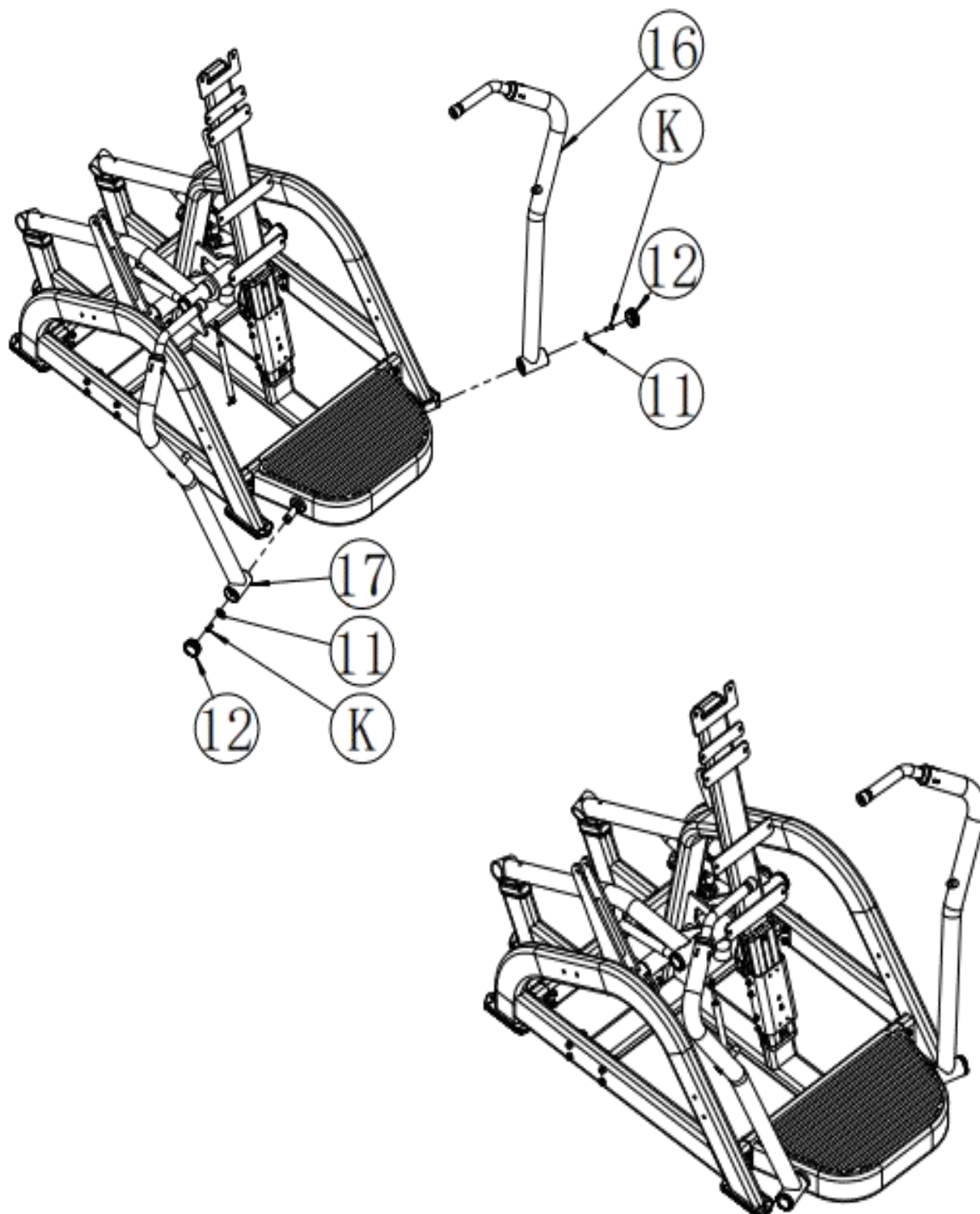


DETAIL VIEW A
SCALE 2:15



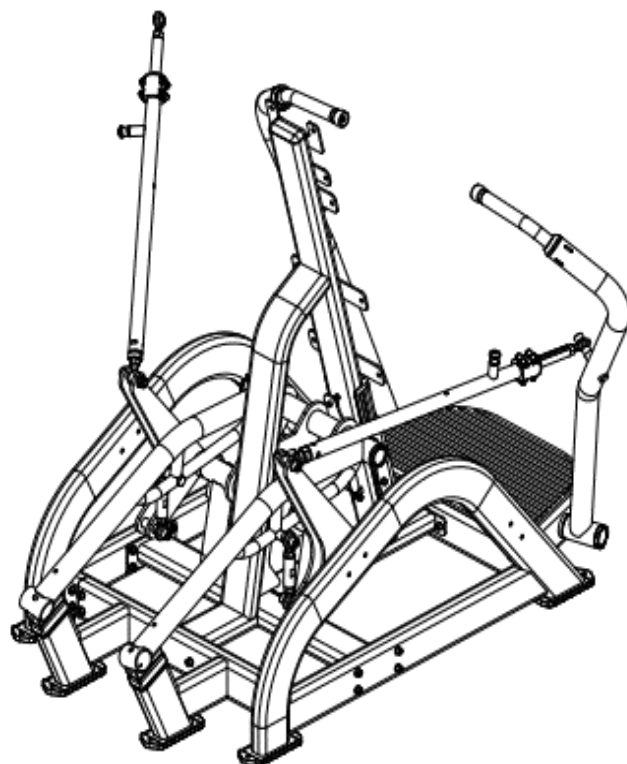
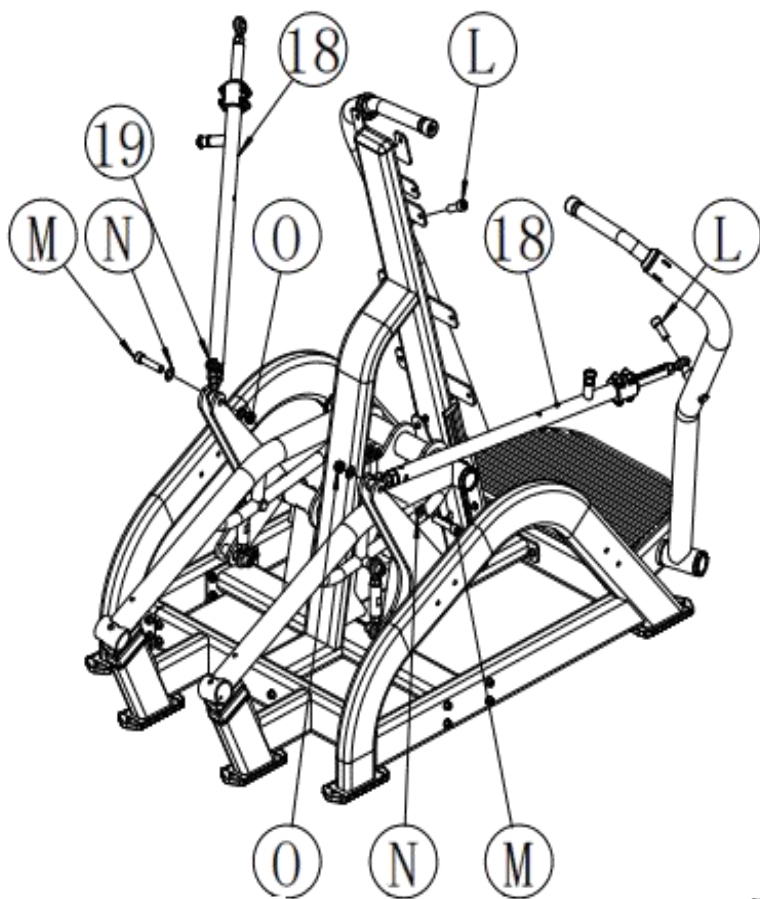
Assembly steps

Step	Item NO	Name	Qty
7	16	5101-1000assy	1
	17	5101-1200assy	1
	11	5013-0211 gasket	2
	K	M10X25	2
	12	5102-2300 pipe plug (φ60)	2



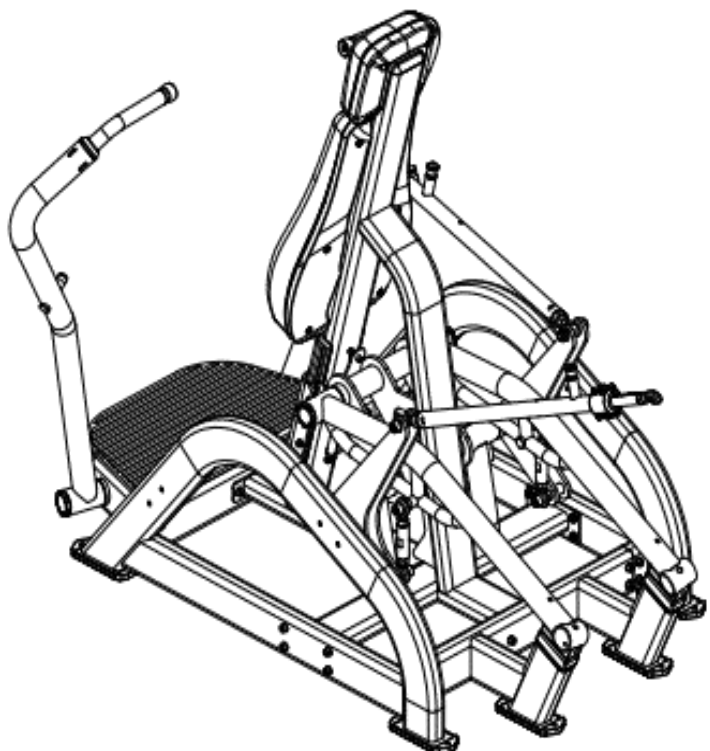
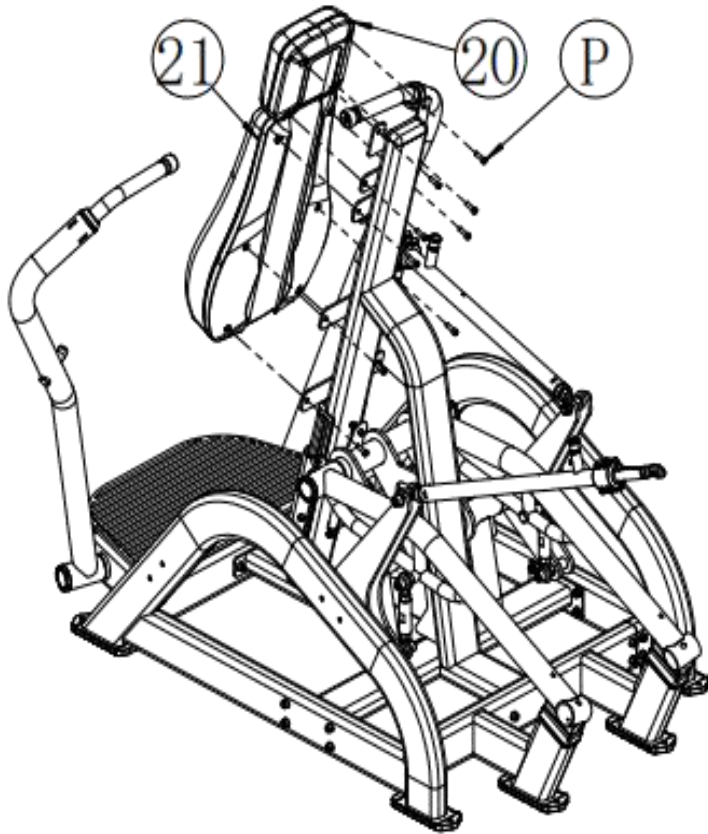
Assembly steps

Step	Item NO	Name	Qty
8	18	5101-0900assy	2
	L	M16X40L-N1 Hexagon socket head screw	2
	M	M16X70L-N1 Hexagon socket head screw	2
	19	5101-1300	4
	N	Flat washer $\Phi 16$	4
	O	Lock nut (galvanized) M16	2



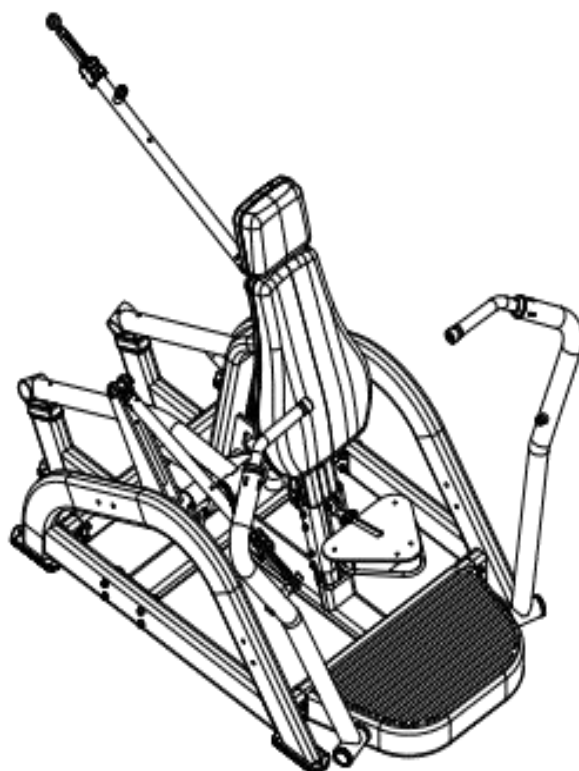
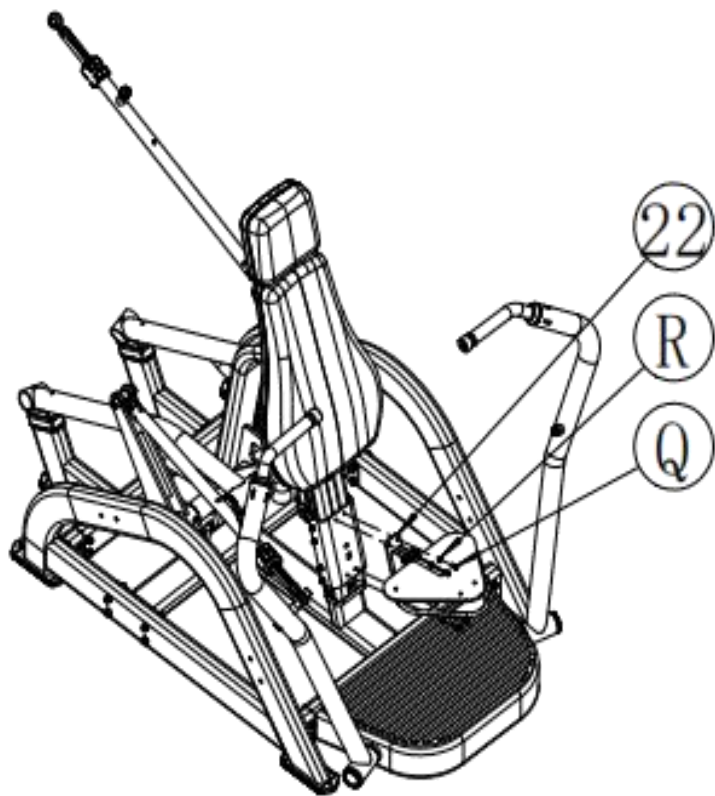
Assembly steps

Step	Item NO	Name	Qty
9	20	Head pad set	1
	21	Backrest group	1
	P	M8X25L-N1 Hexagon socket head screw	10



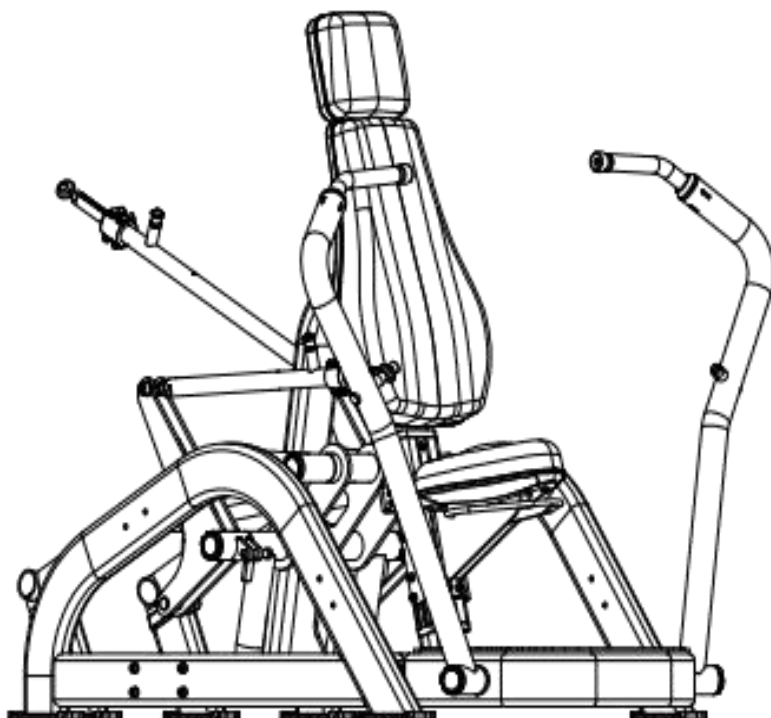
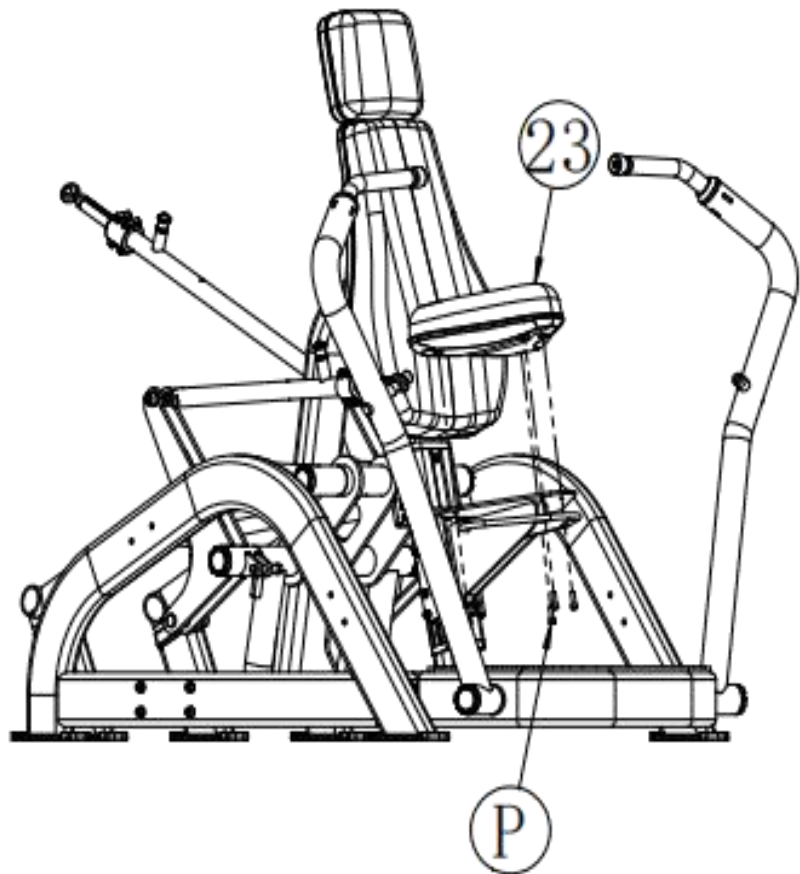
Assembly steps

Step	Item NO	Name	Qty
10	22	5102-0900 Seat support group	1
	Q	M8X15	4
	R	M8 flat washer	4



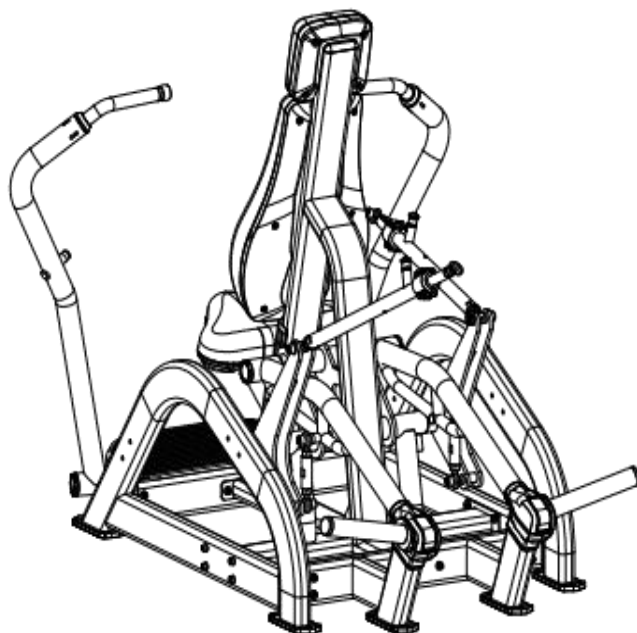
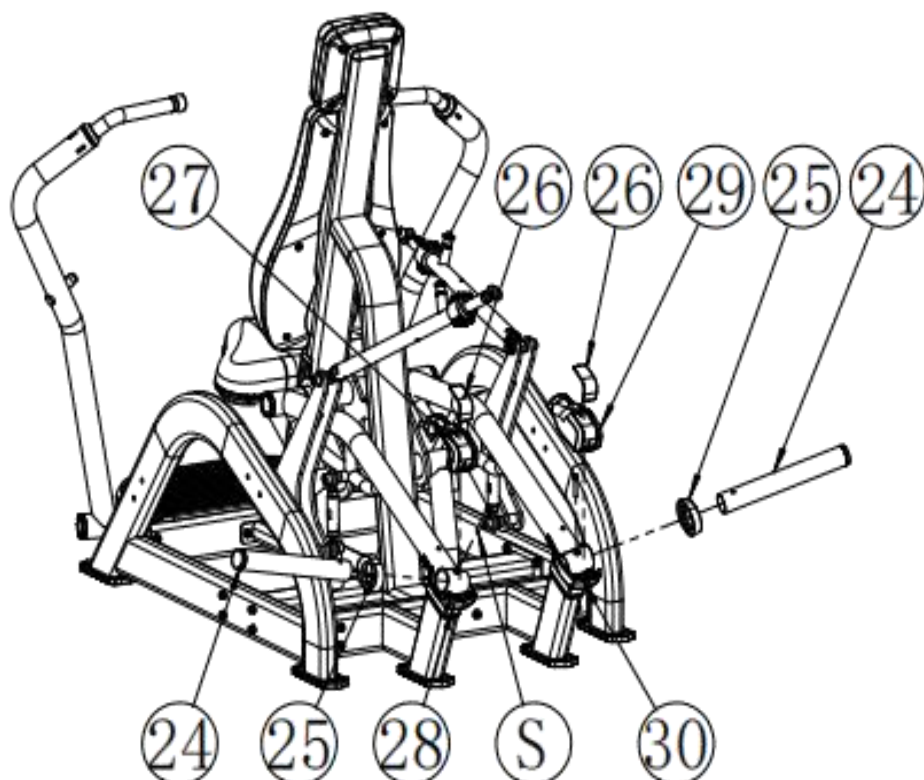
Assembly steps

Step	Item NO	Name	Qty
11	23	Cushion set	1
	P	M8X25L-N1 Hexagon socket head screw	4



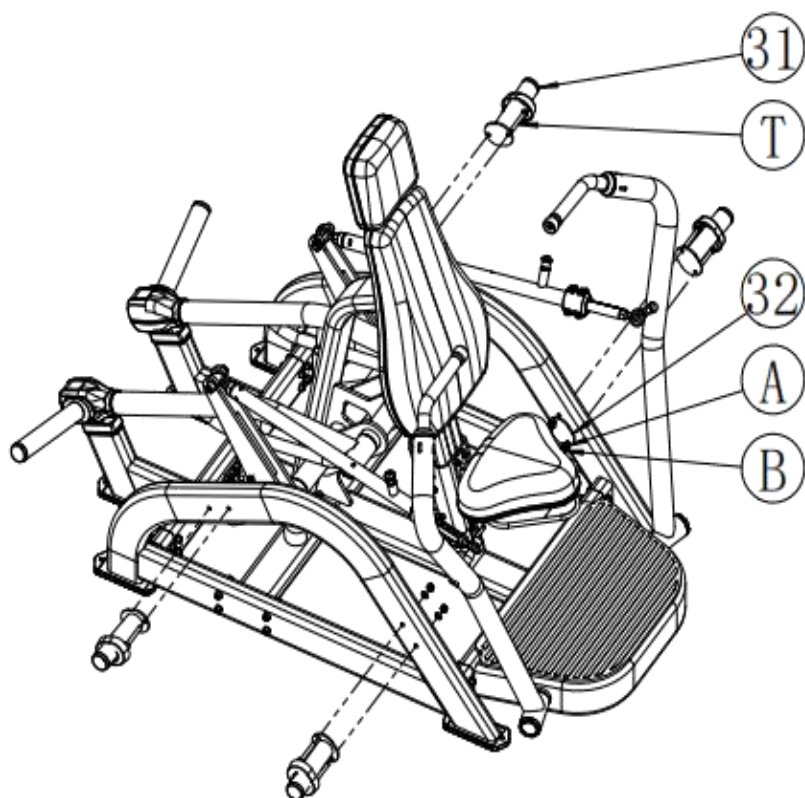
Assembly steps

Step	Item NO	Name	Qty
12	24	Stainless steel round tube group	2
	S	M8X60	2
	25	5102-1900 counterweight shock pad	2
	26	5102-3100 movable cover	2
	27	Mirror5102-3200 counterweight housing-upper	1
	28	Mirror5102-3300 counterweight housing-lower	1
	29	5102-3200 Counterweight Shell-Upper	1
	30	5102-3300 Counterweight Shell-Lower	1



Assembly steps

Step	Item NO	Name	Qty
13	31	5102-0800 Side Barrel Assembly	4
	32	5102-0802 fixing plate	4
	T	M10X75	8
	A	IMP-GB95	8
	B	M10	8



Remove the counterweight shock pad first and then install the screws

