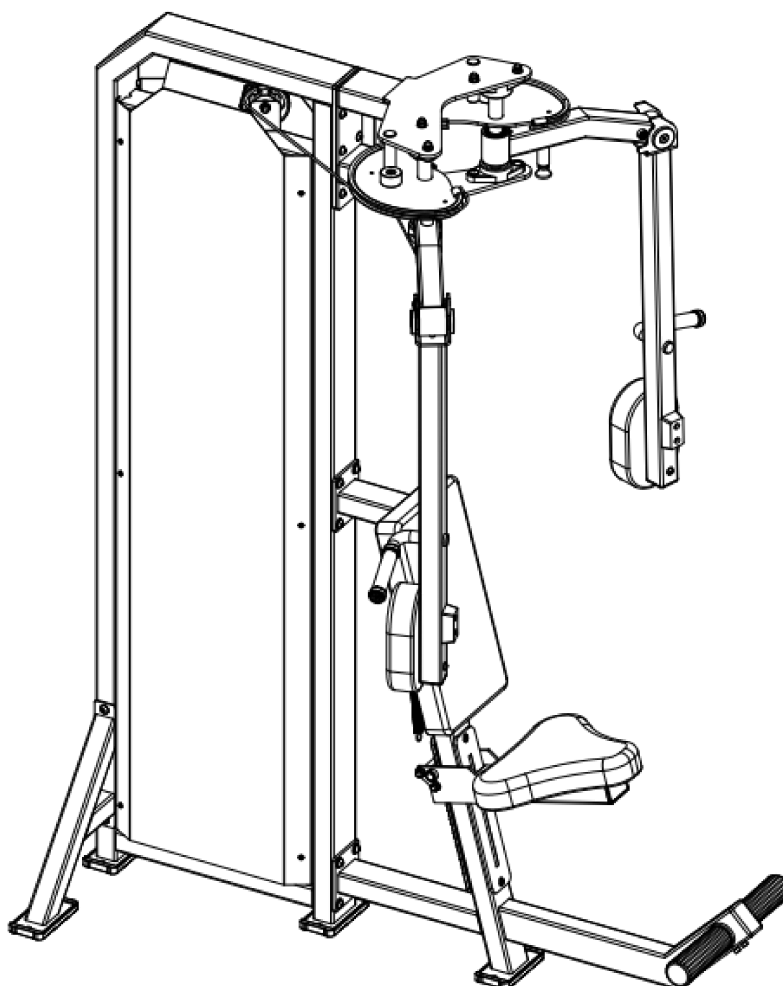
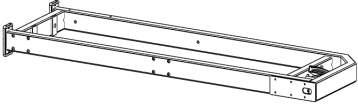
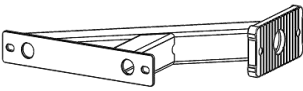
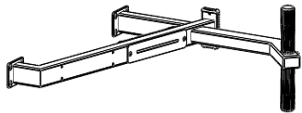
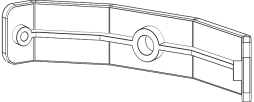
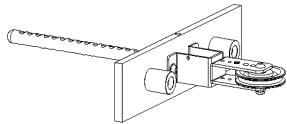
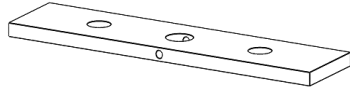
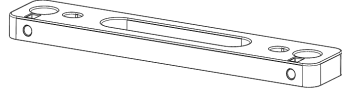
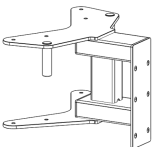
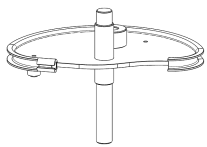
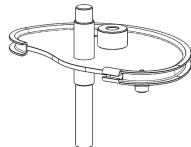
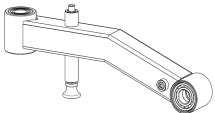
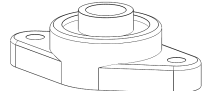
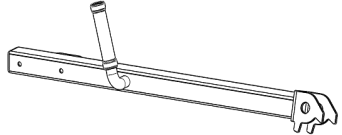
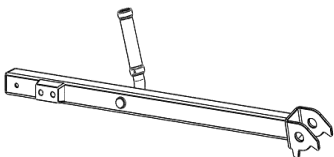


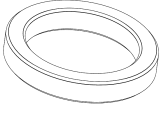
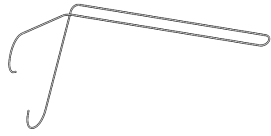
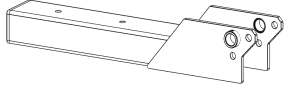
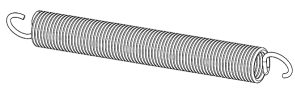
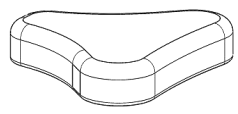
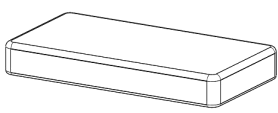
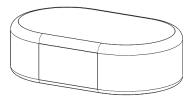
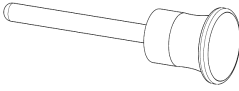
GT-5007 Pectoral Fly

Assembly instructions

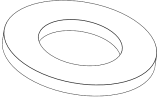
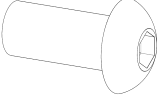
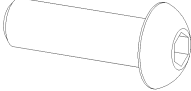
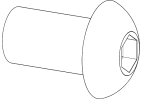
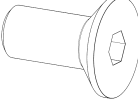
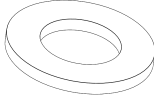
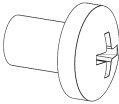
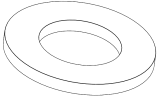


Parts list (individually packaged items)

					
No.1	GT-5007-0100 Small Door Welding Assembly *1pc	No.2	G-5020-04 Support Leg Welding Assembly *2pcs	No.3	G-5007-0200 Backrest Set *1pc
					
No.4	GT-5000-1001 Side Mount Mount *6pcs	No.5	counterweight head piece *1pc	No.6	Counterweight plates *19pcs
					
No.7	06-MX60-0611 Counterweight Rubber Columns *2pcs	No.8	G-5047-2001 Guide rod *2pcs	No.9	G-5000-6011 Optical Axis Fixing Plate (New) *1pc
					
No.10	GT-5007-0300 Upper Support Set *1pc	No.11	G-5047-Right Linear Disc Assembly *1pc	No.12	G-5047 - Left-side disc assembly *1pc
					
No.13	G-5007-0400-A Swing Arm Repeater *2pcs	No.14	UCFL205 bearing housings *4pcs	No.15	G-5007-0500 Left Swing Arm Assembly *1pc
					
No.16	G-5007-0600 Right Swing Arm Assembly *1pc	No.17	G-5056-2004 Aluminum Alloy Flat End Cap *4pcs	No.18	G-5047-0005 swing arm rotating shaft *2pcs

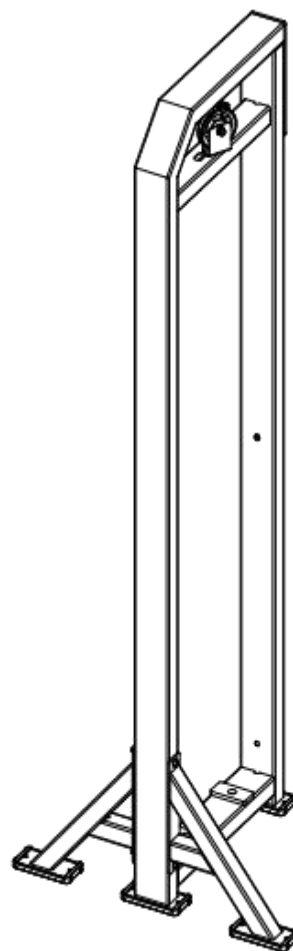
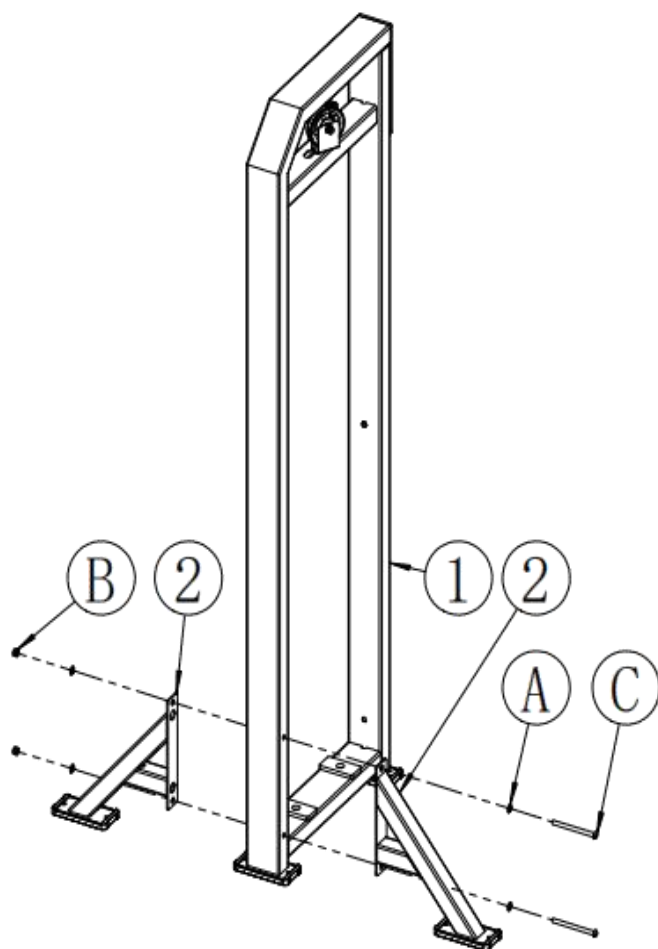
					
No.19	GT004 *4pcs	No.20	GT-5007-5001 steel wire rope (Φ4.8) *1pc	No.21	G-5000-0100 base set *1pc
					
No.22	G-5000-0003 Assembly Positioning Shaft *1pc	No.23	G-5000-5005 tension spring *1pc	No.24	G-5000-1001 Triangle Seat Cushion *1pc
					
No.25	G-5050-0001 Backrest Cushion *1pc	No.26	G-5022-0002 Breast Pads *2pcs	No.27	GT-5047-2001 front skid plate *1pc
					
No.28	GT-5007-3001 rear skid plate *1pc	No.29	41# New pull tab *1pc		

List of Screws for Blister Packaging

					
A	Φ10 flat washers *38pcs	B	M10 anti-loosening nuts *12pcs	C	M10X125 socket head cap screws (half-thread galvanized) *2pcs
					
D	M10X25 flat head screws *8pcs	E	M8X30 *6pcs	F	M10X20 flat head screws *8pcs
					
G	M10X25 socket head cap screws *4pcs	H	M10X105 flat head screws *2pcs	J	Φ8 flat washers *10pcs
					
K	M8X70 half-round head screws *8pcs	L	M8X80L socket head caps *2pcs	M	M5X8 Phillips head pan screws *16pcs
					
N	Flat washers (galvanized) Φ 5 * 16pcs	O	M10X40 flat head screws *8pcs		

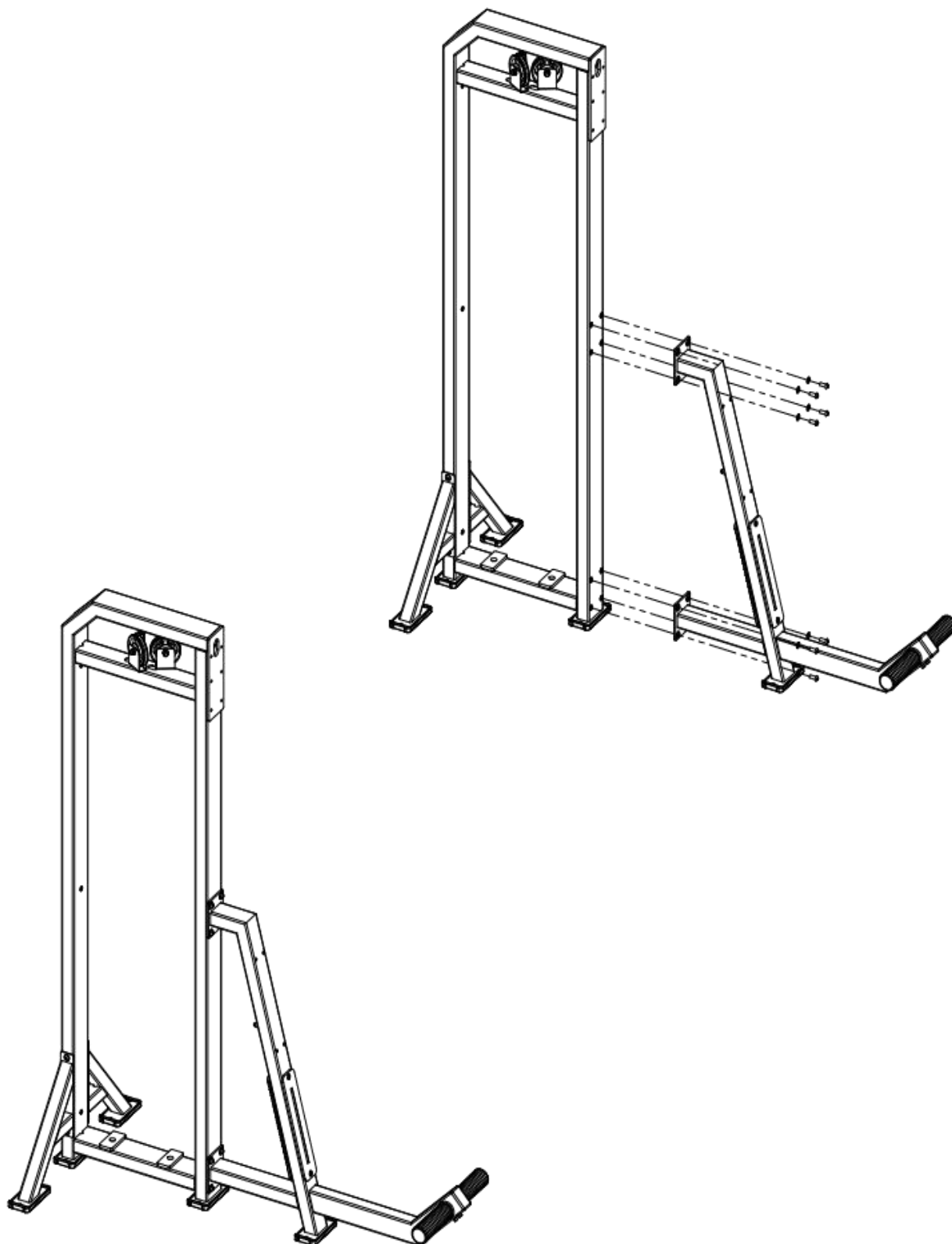
Assembly steps

Step	Item NO	Name	Qty
1	1	GT-5007-0100 Small Door Welding Assembly	1
	2	G-5020-04 Support Leg Welding Assembly	2
	C	M10X125 Socket Head Screw (Half-Threaded Galvanized)	2
	A	Φ10 flat washer	4
	B	M10 locknut	2



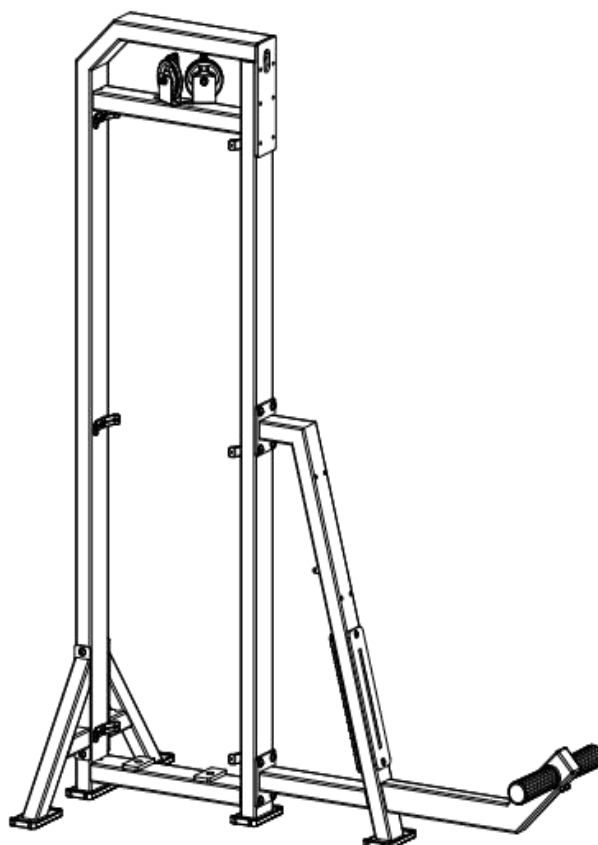
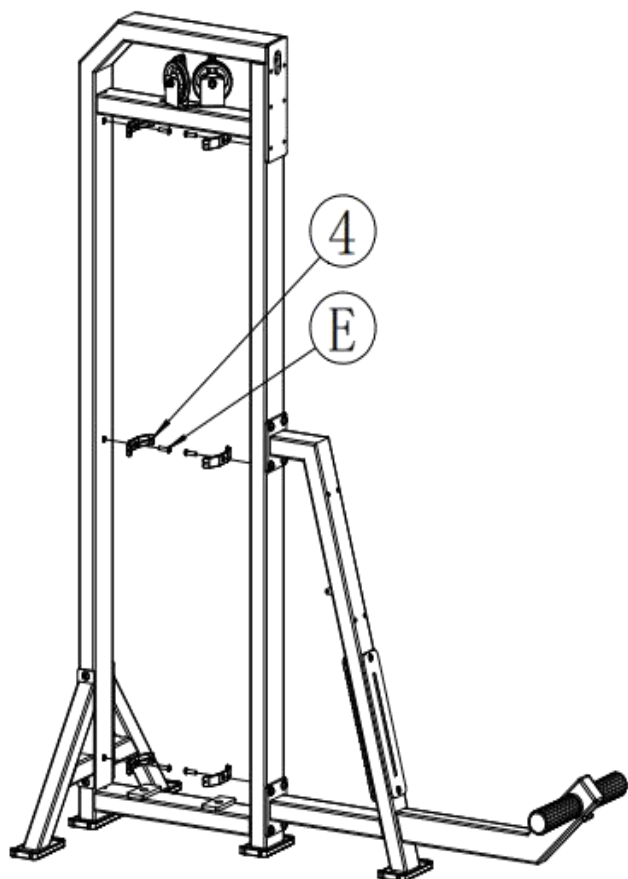
Assembly steps

Step	Item NO	Name	Qty
2	3	G-5007-0200 Backrest Set	1
	D	M10X25 flat head screw	8
	A	Φ10 flat washer	8



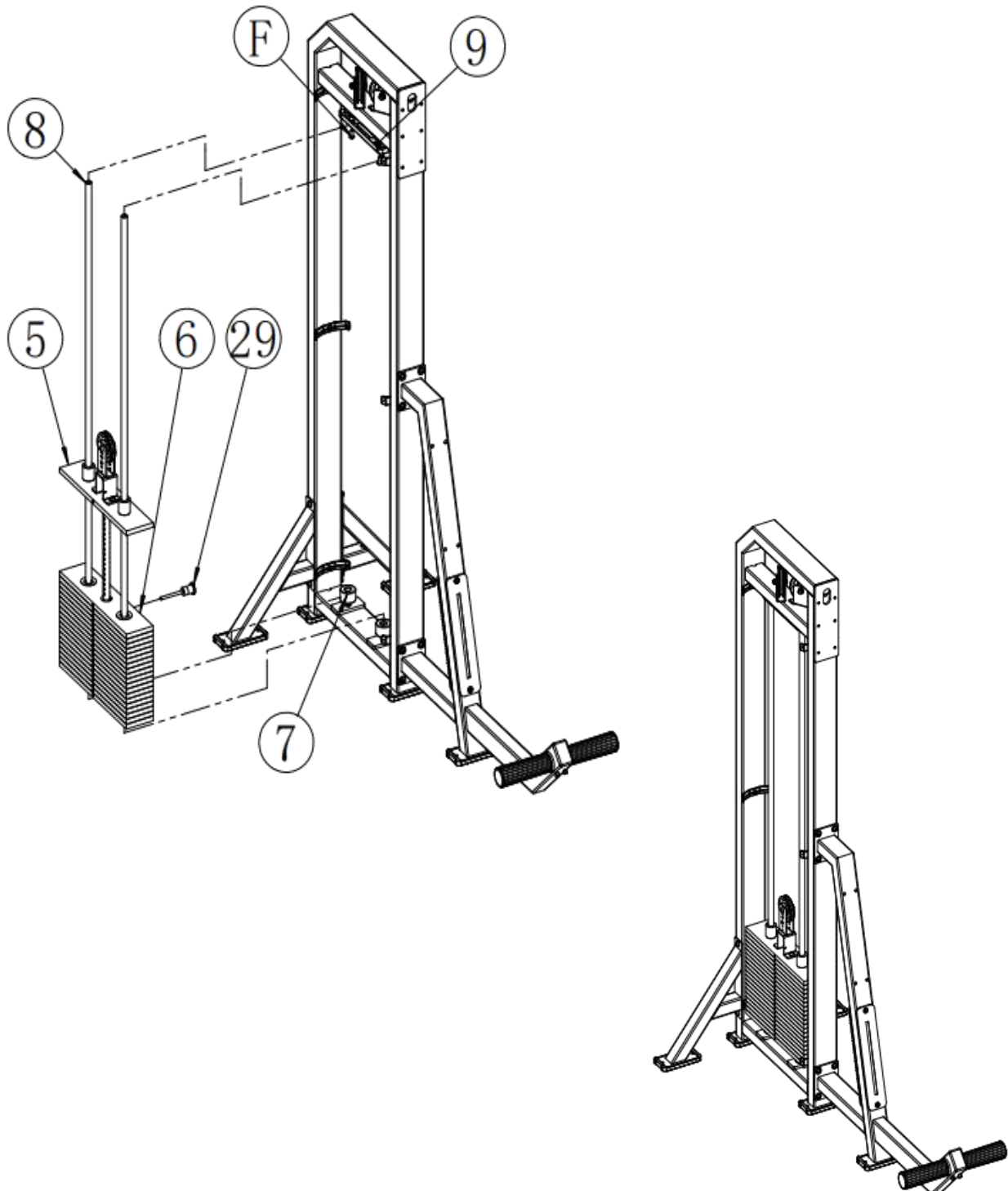
Assembly steps

Step	Item NO	Name	Qty
3	4	GT-5000-1001 Side Mount	6
	E	M8X30	6



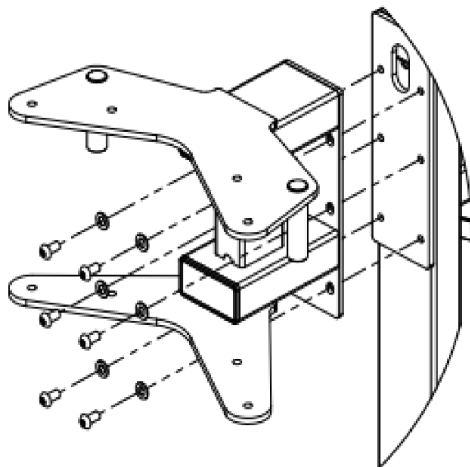
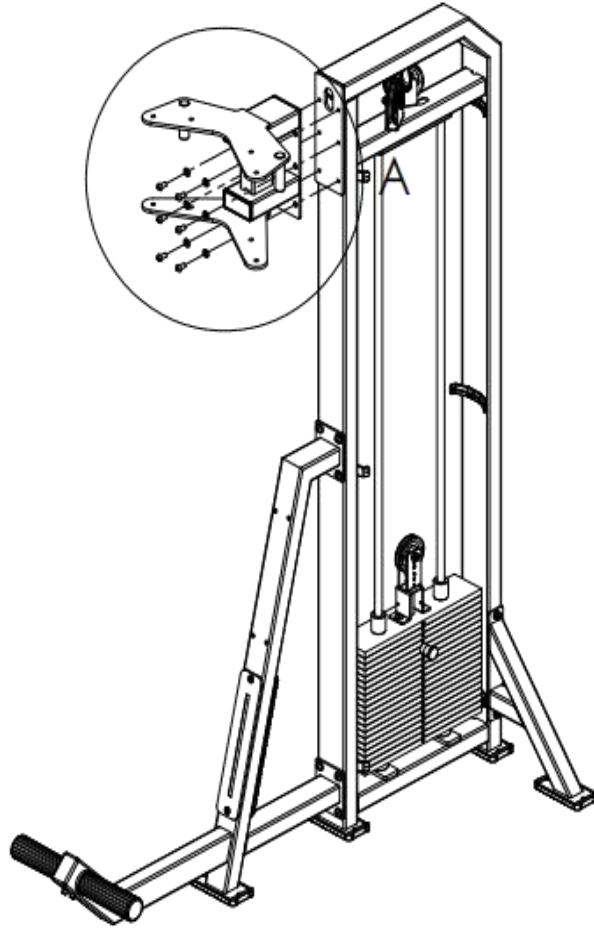
Assembly steps

Step	Item NO	Name	Qty
4	5	counterweight head piece	1
	6	counterweight	19
	7	06-MX60-0611 Counterweight Rubber Column	2
	8	G-5047-2001 Guide Rod	2
	9	G-5000-6011 New Optical Axis Fixing Plate	1
	F	M10X20 flat head screw	2
	29	41# New Pull-out	1

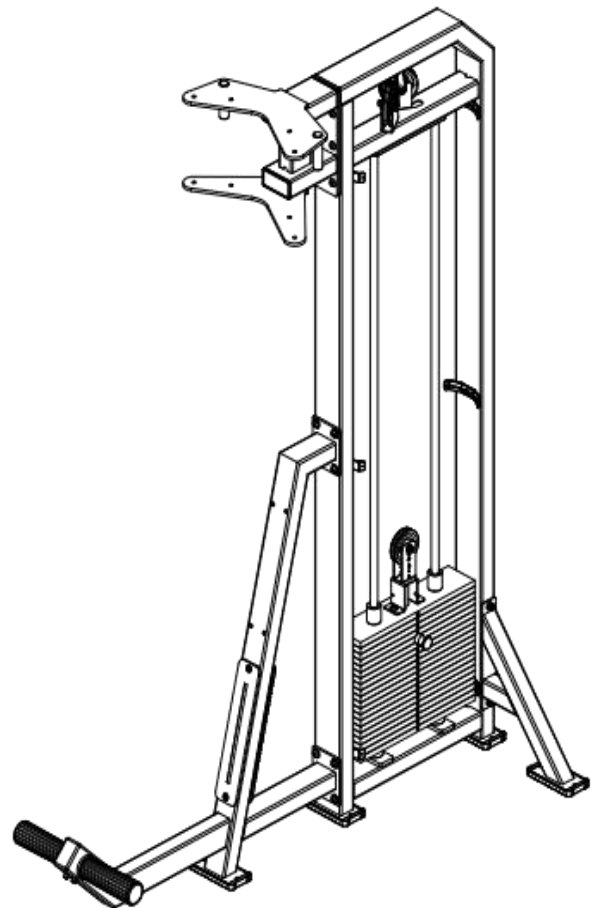


Assembly steps

Step	Item NO	Name	Qty
5	10	GT-5007-0300 Upper Support Assembly	1
	A	Φ10 flat washer	6
	F	M10X20 flat head screw	6

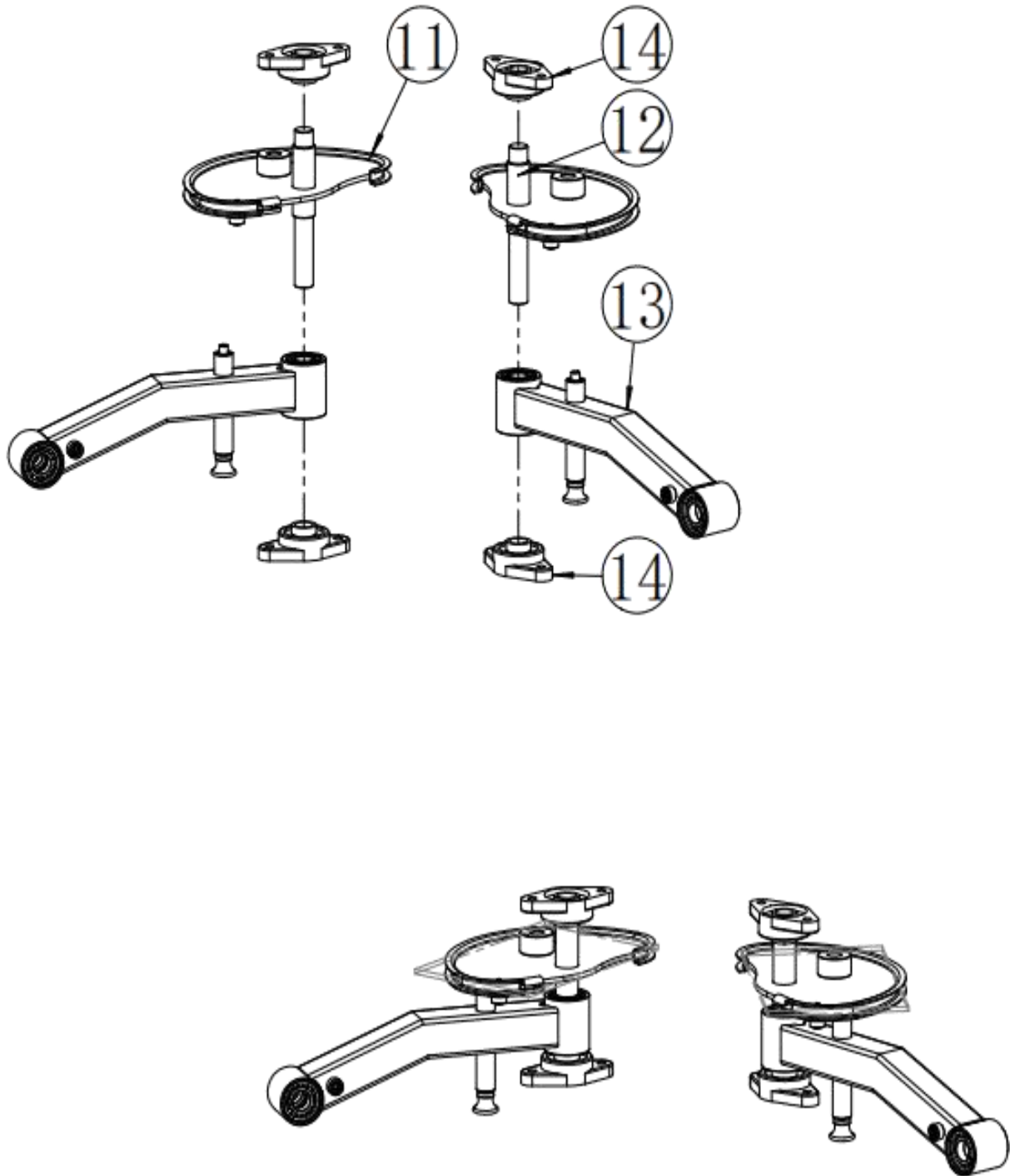


Detail View A
Scale 2:5



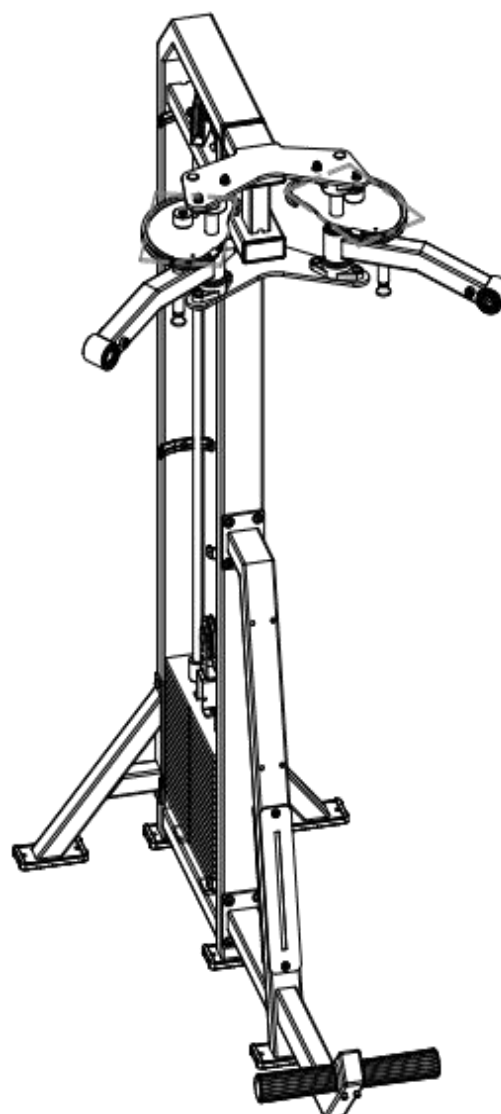
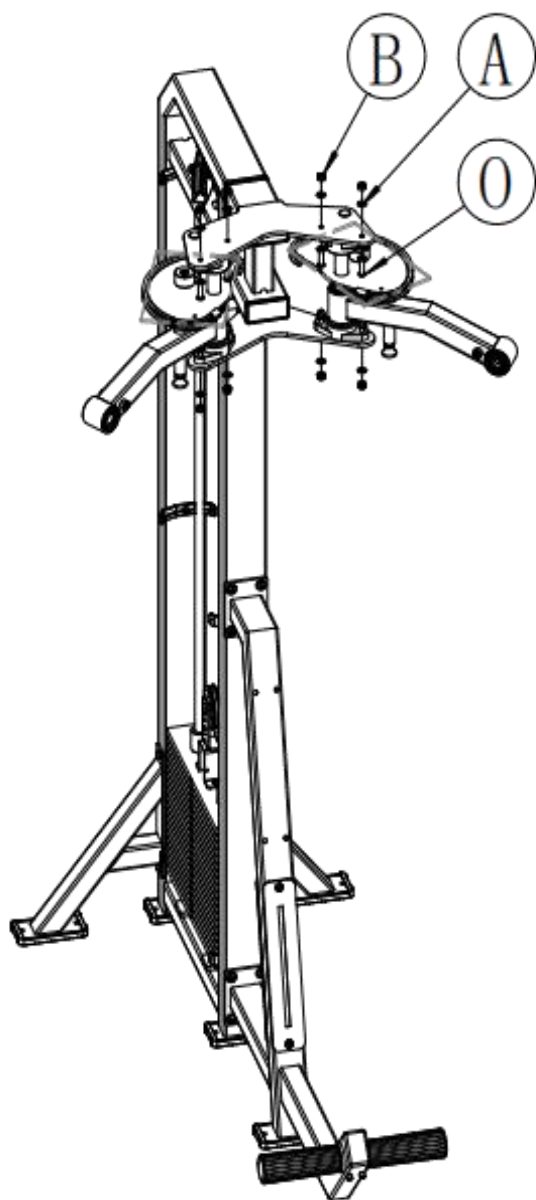
Assembly steps

Step	Item NO	Name	Qty
6	11	G-5047-Right Linear Disk Assembly	1
	12	G-5047 - Left Side Panel Assembly	1
	13	G-5007-0400-A Swing Arm Repeater	2
	14	UCFL205 bearing housing	4



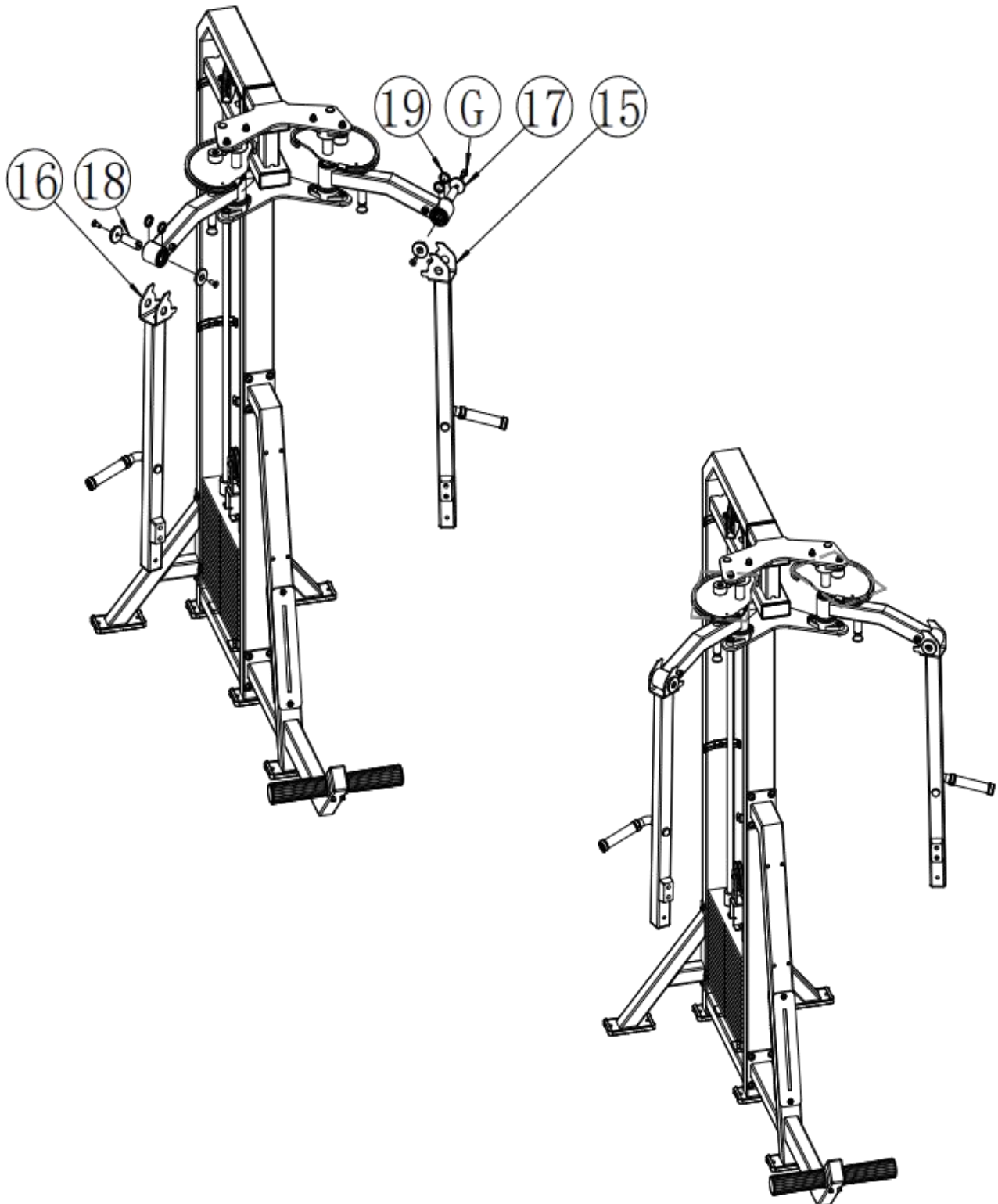
Assembly steps

Step	Item NO	Name	Qty
7	O	M10X40 flat head screw	8
	A	Φ10 flat washer	16
	B	M10 locknut	8



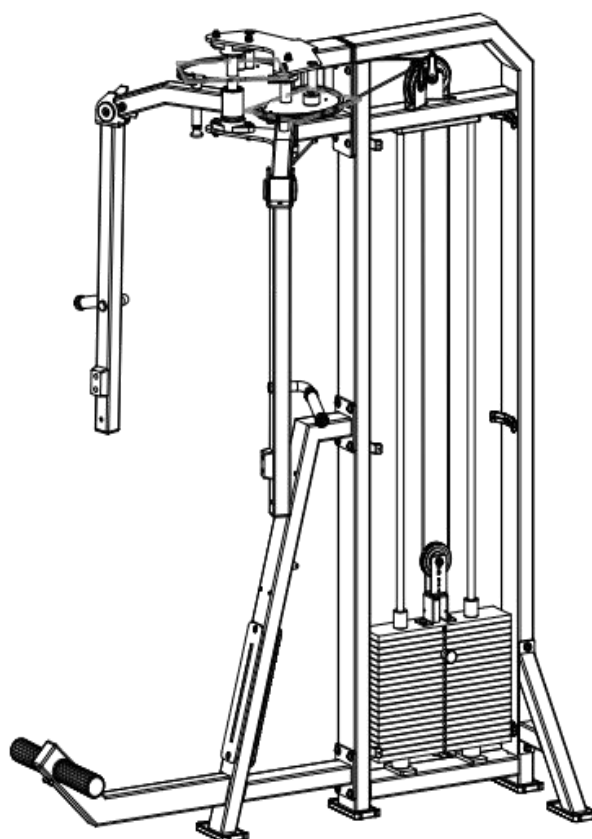
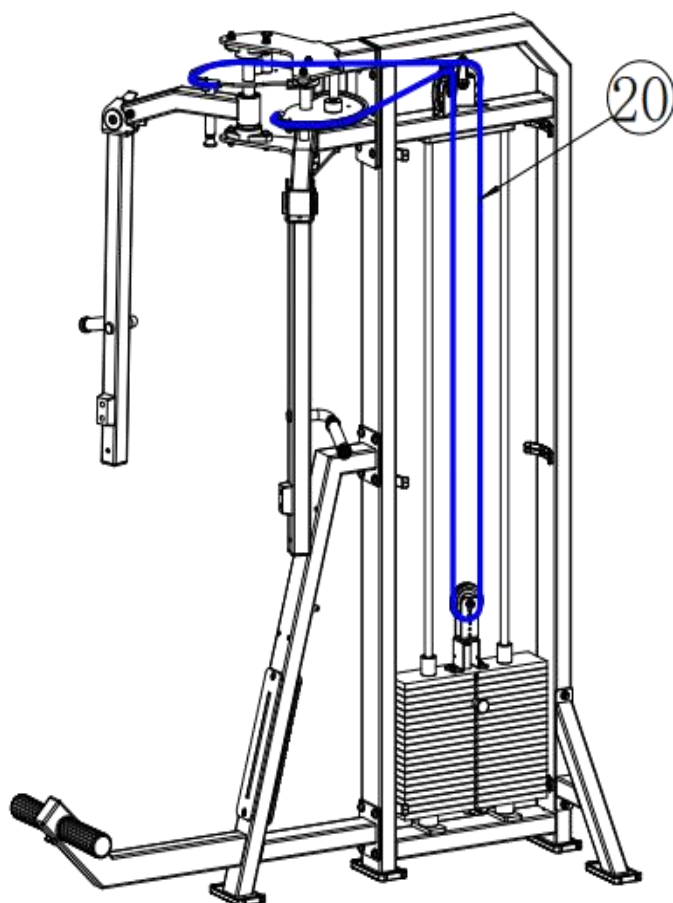
Assembly steps

Step	Item NO	Name	Qty
8	15	G-5007-0500 Left Swing Arm Assembly	1
	16	G-5007-0600 Right Swing Arm Assembly	1
	17	G-5056-2004 Aluminum Alloy Flat End Cap	4
	G	M10X25 socket head cap screw	4
	18	G-5047-0005 Swing Arm Rotation Shaft	2
	19	GT004	4



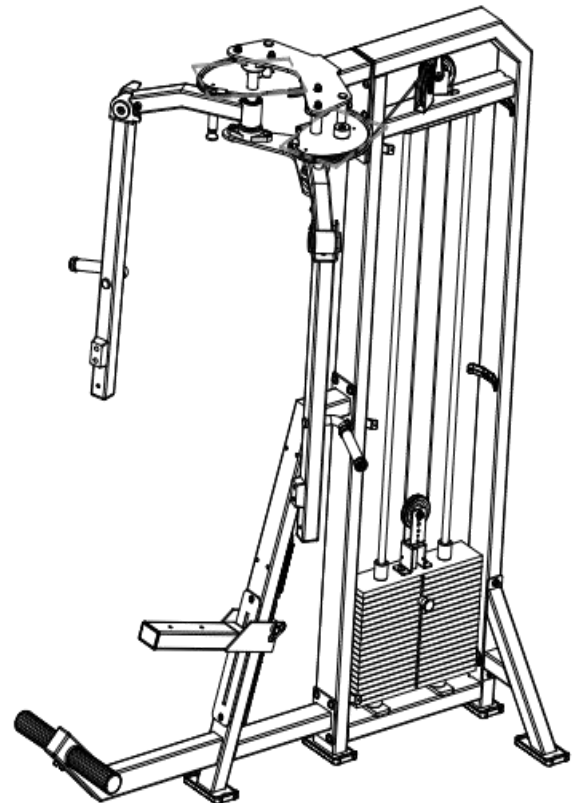
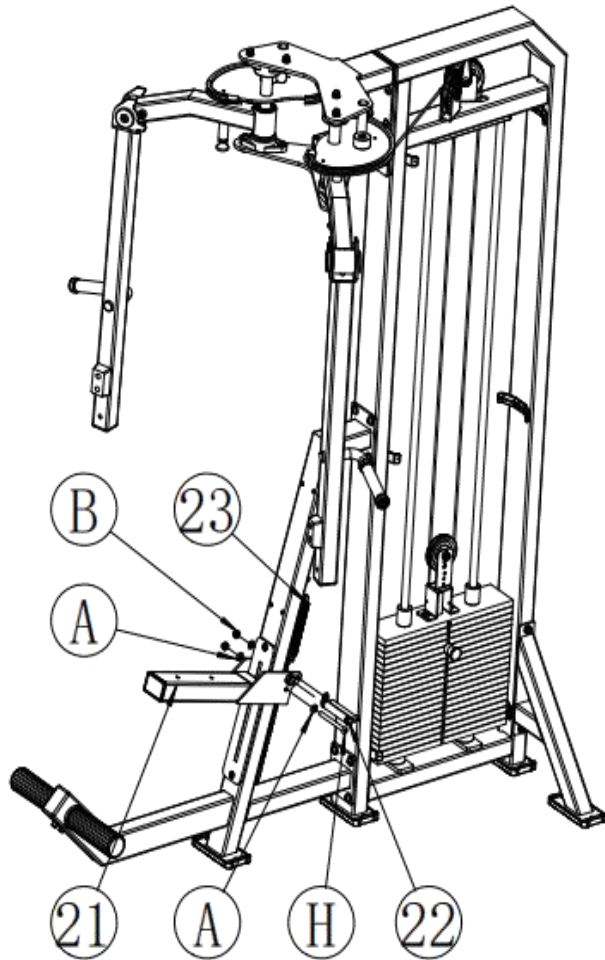
Assembly steps

Step	Item NO	Name	Qty
9	20	GT-5007-5001 steel wire rope (Φ4.8)	1



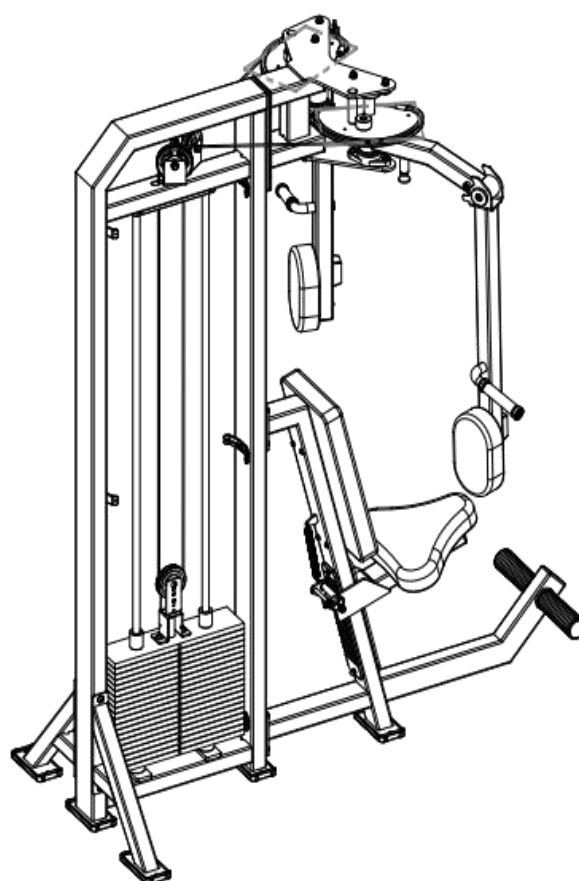
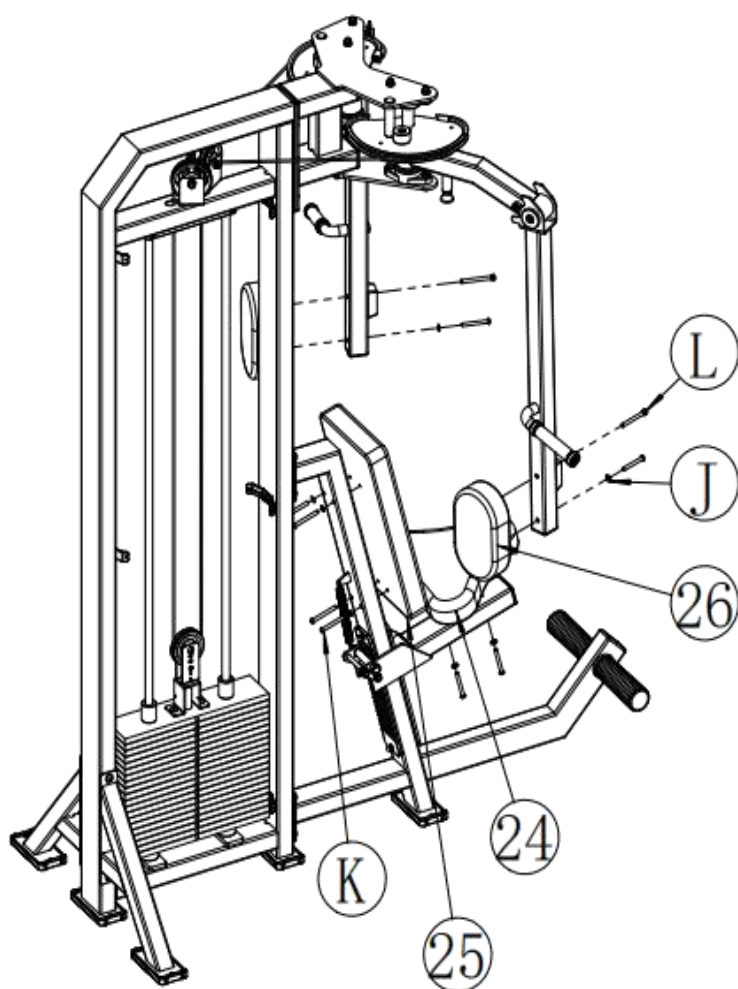
Assembly steps

Step	Item NO	Name	Qty
10	21	G-5000-0100 Seat Set	1
	22	G-5000-0003 Assembly Positioning Shaft	1
	H	M10X105 flat head screw	2
	B	M10 locknut	2
	A	Φ10 flat washer	4
	23	G-5000-5005 tension spring	1



Assembly steps

Step	Item NO	Name	Qty
11	J	Φ8 flat washer	10
	K	M8X70 half-round head screw	8
	L	M8X80L Internal Hex Socket Head	2
	24	G-5000-1001 Triangle Seat Cushion	1
	25	G-5050-0001 Backrest Cushion	1
	26	G-5022-0002 Breast Pad	2



Assembly steps

Step	Item NO	Name	Qty
12	27	GT-5047-2001 front skid plate	1
	28	GT-5007-3001 rear skid plate	1
	M	M5X8 Phillips head pan screw	16
	N	Flat washer (galvanized) $\Phi 5$	16

